

# Industrial Products



MSM Marking Devices  
Industrial Marking

2015



# industrial markers • industrial markers

## Artline®

The Artline® Industrial Marker Collection is permanent and quick-drying. They can be used on plastic, metal, glass, wood and many other types of materials. There is a solution for just about any unique marking situation or environment.



### wetrite markers

Specifically designed to work on wet or damp surfaces.

- even works under water
- xylene free
- RoHS compliant
- dries instantly



marker	item #	description	color	nib
EK-47	32061	wetrite marker	red	1.5mm bullet
EK-47	32062	wetrite marker	black	1.5mm bullet
EK-47	32063	wetrite marker	blue	1.5mm bullet

### industrial markers

Instant dry permanent ink for porous and non-porous surfaces.

- ideal for use on wood, plastic, metal, glass, rubber etc.
- RoHS compliant



marker	item #	description	color	nib
EK-17	09271	industrial marker	red	1.5mm bullet
EK-17	09272	industrial marker	black	1.5mm bullet
EK-17	09273	industrial marker	blue	1.5mm bullet
EK-19	09291	industrial marker	red	2.0-5.0mm chisel
EK-19	09292	industrial marker	black	2.0-5.0mm chisel
EK-19	09293	industrial marker	blue	2.0-5.0mm chisel

### dry safe permanent markers

Can go up to two weeks with the cap off without drying out.

- ideal for use on paper, plastic, metal, glass, rubber etc.
- RoHS compliant
- polyester fiber nib
- waterproof



marker	item #	description	color	nib
EK-170	32201	dry safe marker	red	2.0mm bullet
EK-170	32202	dry safe marker	black	2.0mm bullet
EK-170	32203	dry safe marker	blue	2.0mm bullet
EK-170	32204	dry safe marker	green	2.0mm bullet
EK-190	32211	dry safe marker	red	2.0-5.0mm chisel
EK-190	32212	dry safe marker	black	2.0-5.0mm chisel
EK-190	32213	dry safe marker	blue	2.0-5.0mm chisel
EK-190	32214	dry safe marker	green	2.0-5.0mm chisel

# industrial markers • industrial markers



## paint markers

Ideal for indoor and outdoor use where indelible marking is required.

- highly fade resistant
- fast drying
- color stays crisp for years and years
- xylene free
- low odor
- RoHS compliant



marker	item #	description	color	nib
EK-400XF	32031	paint marker	red	2.3mm bullet
EK-400XF	32032	paint marker	black	2.3mm bullet
EK-400XF	32033	paint marker	blue	2.3mm bullet
EK-400XF	32034	paint marker	green	2.3mm bullet
EK-400XF	32035	paint marker	purple	2.3mm bullet
EK-400XF	32036	paint marker	white	2.3mm bullet
EK-400XF	32037	paint marker	yellow	2.3mm bullet
EK-400XF	32038	paint marker	orange	2.3mm bullet
EK-400XF	32087	paint marker	pink	2.3mm bullet
EK-400XF	32088	paint marker	lt. green	2.3mm bullet
EK-400XF	32089	paint marker	brown	2.3mm bullet
EK-400XF	32039	paint marker	lt. blue	2.3mm bullet
EK-409XF	32901	paint marker	red	2.0-4.0mm chisel
EK-409XF	32902	paint marker	black	2.0-4.0mm chisel
EK-409XF	32903	paint marker	blue	2.0-4.0mm chisel
EK-409XF	32904	paint marker	green	2.0-4.0mm chisel
EK-409XF	32906	paint marker	white	2.0-4.0mm chisel
EK-409XF	32907	paint marker	yellow	2.0-4.0mm chisel
EK-440XF	32041	paint marker	red	1.2mm bullet
EK-440XF	32042	paint marker	black	1.2mm bullet
EK-440XF	32043	paint marker	blue	1.2mm bullet
EK-440XF	32044	paint marker	green	1.2mm bullet
EK-440XF	32046	paint marker	white	1.2mm bullet
EK-440XF	32047	paint marker	yellow	1.2mm bullet
EK-444XF	32051	paint marker	red	0.8mm bullet
EK-444XF	32052	paint marker	black	0.8mm bullet
EK-444XF	32053	paint marker	blue	0.8mm bullet
EK-444XF	32054	paint marker	green	0.8mm bullet
EK-444XF	32056	paint marker	white	0.8mm bullet
EK-444XF	32057	paint marker	yellow	0.8mm bullet
EK-900XF	32071	paint marker	silver	2.3mm bullet
EK-900XF	32072	paint marker	gold	2.3mm bullet
EK-990XF	32076	paint marker	silver	1.2mm bullet
EK-990XF	32077	paint marker	gold	1.2mm bullet
EK-999XF	32081	paint marker	silver	0.8mm bullet
EK-999XF	32082	paint marker	gold	0.8mm bullet



## paint marker display

The AM-400/18PC counter top display comes with 18 EK400 Paint Markers. 6 white, 3 black, 3 red, 3 yellow and 3 black.



# industrial markers • industrial markers



## standard permanent markers

Fast drying and water resistant, perfect for use on most surfaces.

- xylene free
- low odor
- fast drying
- RoHS compliant



1.5mm



2mm 5mm



7.5mm 12mm



0.7mm

## extra wide permanent markers

Extra wide bonded felt nib for large markings on cartons, crates, etc.

- xylene free
- water resistant
- fast drying
- RoHS compliant



20mm



30mm

marker item #	description	color	nib
EK-70 9071	permanent marker	red	1.5mm bullet
EK-70 9072	permanent marker	black	1.5mm bullet
EK-70 9073	permanent marker	blue	1.5mm bullet
EK-70 9074	permanent marker	green	1.5mm bullet
EK-70 9077	permanent marker	yellow	1.5mm bullet
EK-70 9078	permanent marker	orange	1.5mm bullet
EK-90 9091	permanent marker	red	2.0-5.0 mm chisel
EK-90 9092	permanent marker	black	2.0-5.0 mm chisel
EK-90 9093	permanent marker	blue	2.0-5.0 mm chisel
EK-90 9094	permanent marker	green	2.0-5.0 mm chisel
EK-90 9097	permanent marker	yellow	2.0-5.0 mm chisel
EK-90 9098	permanent marker	orange	2.0-5.0 mm chisel
EK-100 9101	permanent marker	red	7.5-12.0 mm chisel
EK-100 9102	permanent marker	black	7.5-12.0 mm chisel
EK-100 9103	permanent marker	blue	7.5-12.0 mm chisel
EK-100 9104	permanent marker	green	7.5-12.0 mm chisel
EK-700 9121	permanent marker	red	0.7mm bullet
EK-700 9122	permanent marker	black	0.7mm bullet
EK-700 9123	permanent marker	blue	0.7mm bullet
EK-700 9124	permanent marker	green	0.7mm bullet
EK-700 9127	permanent marker	yellow	0.7mm bullet
EK-700 9128	permanent marker	orange	0.7mm bullet

marker item #	description	color	nib
EK-120 32331	permanent marker	red	20.0mm chisel
EK-120 32332	permanent marker	black	20.0mm chisel
EK-120 32333	permanent marker	blue	20.0mm chisel
EK-120 32334	permanent marker	green	20.0mm chisel
EK-130 32341	permanent marker	red	30.0mm chisel
EK-130 32342	permanent marker	black	30.0mm chisel
EK-130 32343	permanent marker	blue	30.0mm chisel
EK-130 32344	permanent marker	green	30.0mm chisel

# industrial markers • industrial markers



Artline® poster markers are highly opaque and will write on plastic, wood, glass, rubber, paper, steel, acetate, vinyl, metal or painted surfaces. Ideal for when you want a long-lasting but not necessarily permanent outdoor marker. Poster markers are used in everything from writing on glass shop windows to making signage.



## poster markers

Opaque, brilliant color to make sure your message gets noticed.

- water-based
- poster paint
- fade resistant
- RoHS compliant



2.0mm



6.0mm



12mm



20mm



30mm

marker item #	description	color	nib
EPP-4 9130	poster marker	fluoro pink	2.0mm bullet
EPP-4 9131	poster marker	red	2.0mm bullet
EPP-4 9132	poster marker	black	2.0mm bullet
EPP-4 9133	poster marker	blue	2.0mm bullet
EPP-4 9134	poster marker	green	2.0mm bullet
EPP-4 9136	poster marker	white	2.0mm bullet
EPP-4 9137	poster marker	yellow	2.0mm bullet
EPP-4 9138	poster marker	orange	2.0mm bullet
EPP-4 9139	poster marker	fluoro orange	2.0mm bullet
EPP-4 9311	poster marker	brown	2.0mm bullet
EPP-4 9312	poster marker	fluoro yellow	2.0mm bullet
EPP-4 9313	poster marker	fluoro green	2.0mm bullet
EPP-6 9141	poster marker	red	6.0mm bullet
EPP-6 9142	poster marker	black	6.0mm bullet
EPP-6 9143	poster marker	blue	6.0mm bullet
EPP-6 9144	poster marker	green	6.0mm bullet
EPP-6 9146	poster marker	white	6.0mm bullet
EPP-6 9147	poster marker	yellow	6.0mm bullet
EPP-6 9149	poster marker	fluoro orange	6.0mm bullet
EPP-6 9310	poster marker	brown	6.0mm bullet
EPP-6 9314	poster marker	purple	6.0mm bullet
EPP-6 9316	poster marker	fluoro yellow	6.0mm bullet
EPP-6 9317	poster marker	fluoro pink	6.0mm bullet
EPP-6 9318	poster marker	fluoro green	6.0mm bullet
EPP-12 9118	poster marker	brown	12.0mm chisel
EPP-12 9119	poster marker	fluoro yellow	12.0mm chisel
EPP-12 9150	poster marker	fluoro pink	12.0mm chisel
EPP-12 9151	poster marker	black	12.0mm chisel
EPP-12 9152	poster marker	red	12.0mm chisel
EPP-12 9153	poster marker	blue	12.0mm chisel
EPP-12 9154	poster marker	green	12.0mm chisel
EPP-12 9155	poster marker	purple	12.0mm chisel
EPP-12 9156	poster marker	fluoro orange	12.0mm chisel
EPP-12 9157	poster marker	white	12.0mm chisel
EPP-12 9158	poster marker	yellow	12.0mm chisel
EPP-12 9320	poster marker	fluoro green	12.0mm chisel
EPP-20 9160	poster marker	brown	20.0mm chisel
EPP-20 9161	poster marker	red	20.0mm chisel
EPP-20 9162	poster marker	black	20.0mm chisel
EPP-20 9163	poster marker	blue	20.0mm chisel
EPP-20 9164	poster marker	green	20.0mm chisel
EPP-20 9167	poster marker	white	20.0mm chisel
EPP-20 9321	poster marker	fluoro yellow	20.0mm chisel
EPP-20 9322	poster marker	fluoro pink	20.0mm chisel
EPP-30 9180	poster marker	fluoro pink	30.0mm chisel
EPP-30 9181	poster marker	red	30.0mm chisel
EPP-30 9182	poster marker	black	30.0mm chisel
EPP-30 9183	poster marker	blue	30.0mm chisel
EPP-30 9184	poster marker	green	30.0mm chisel
EPP-30 9186	poster marker	fluoro orange	30.0mm chisel
EPP-30 9187	poster marker	white	30.0mm chisel
EPP-30 9188	poster marker	fluoro yellow	30.0mm chisel



# industrial markers • industrial markers

Artline® **ECO-GREEN** permanent markers contain more than 78% recycled content and are made from 100% recycled material. They utilize dry safe technology which keeps them from drying out even without their cap for up to 2 weeks! Durable fiber nib for years of service under the toughest conditions. **ECO-GREEN** permanent markers create bold markings on cartons, crates and a variety of surfaces. TAA Compliant.



## eco-green permanent markers

Fast drying and water resistant, perfect for use on most surfaces.

- polyester fiber tip
- fast drying
- waterproof
- RoHS compliant



marker item #	description	color	nib
EK-177 32347	permanent marker	red	2.0mm bullet
EK-177 32348	permanent marker	black	2.0mm bullet
EK-177 32349	permanent marker	blue	2.0mm bullet
EK-177 32350	permanent marker	green	2.0mm bullet
EK-199 32345	permanent marker	black	2.0-5.0mm chisel
EK-199 32351	permanent marker	red	2.0-5.0mm chisel
EK-199 32352	permanent marker	blue	2.0-5.0mm chisel
EK-199 32353	permanent marker	green	2.0-5.0mm chisel
ESK-ND 47504	permanent refill ink	red	3 pack
ESK-ND 47505	permanent refill ink	black	3 pack
ESK-ND 47506	permanent refill ink	blue	3 pack
ESK-ND 47507	permanent refill ink	green	3 pack
EK-177P 47512	replacement bullet nib		2 pack
EK-199P 47513	replacement chisel nib		2 pack

Xstamper refill ink cannot ship by air.

Artline® **ECO-GREEN** whiteboard markers contain more than 78% recycled content and are made from 100% recycled material. They utilize dry safe technology which keeps them from drying out even without their cap for up to 3 days! Durable fiber nib for years of service under the toughest conditions. **ECO-GREEN** whiteboard markers are perfect for presentations and are visible from a distance. Available in black, blue, green and red ink. TAA Compliant.

## eco-green whiteboard markers

Fast drying and water resistant, perfect for use on whiteboards.

- polyester fiber tip
- fast drying
- dry safe ink
- RoHS compliant



marker item #	description	color	nib
EK-527 32354	whiteboard marker	red	2.0mm bullet
EK-527 32355	whiteboard marker	black	2.0mm bullet
EK-527 32356	whiteboard marker	blue	2.0mm bullet
EK-527 32357	whiteboard marker	green	2.0mm bullet
EK-529 32346	whiteboard marker	black	2.0-5.0mm chisel
EK-529 32358	whiteboard marker	red	2.0-5.0mm chisel
EK-529 32359	whiteboard marker	blue	2.0-5.0mm chisel
EK-529 32360	whiteboard marker	green	2.0-5.0mm chisel
ESK-NDW 47508	whiteboard refill ink	red	3 pack
ESK-NDW 47509	whiteboard refill ink	black	3 pack
ESK-NDW 47510	whiteboard refill ink	blue	3 pack
ESK-NDW 47511	whiteboard refill ink	green	3 pack
EK-527P 47514	replacement bullet nib		2 pack
EK-529P 47515	replacement chisel nib		2 pack

Xstamper refill ink cannot ship by air.

## nib replacement



Hold marker body firmly, lock used nib in notch in cap and pull away from marker body. Click new nib into notch in cap push into marker body.

## re-inking



Snip off the tip of the refill ink bottle carefully. Insert refill ink bottle into marker body and gently squeeze refill ink into marker until empty.

# industrial markers • industrial markers



## whiteboard markers

Can go up to 48 hours without its cap and still deliver bright colors.

- polyester fiber tip
- dry safe ink
- fast drying
- RoHS compliant



marker	item #	description	color	nib
EK-517	32311	whiteboard marker	red	2.0mm bullet
EK-517	32312	whiteboard marker	black	2.0mm bullet
EK-517	32313	whiteboard marker	blue	2.0mm bullet
EK-517	32314	whiteboard marker	green	2.0mm bullet

## fine line permanent markers

Tough resin tip helps create fine, accurate marking that's permanent.

- polyacetal resin tip
- waterproof
- dries instantly
- RoHS compliant



marker	item #	description	color	nib
EK-250	32021	fine line marker	red	0.4mm fine
EK-250	32022	fine line marker	black	0.4mm fine

## steel markers

Specifically designed to work on metal surfaces.

- removable with alkali detergent
- heavy-duty nib
- rust resistant
- RoHS compliant



marker	item #	description	color	nib
EK-05	32411	steel marker	red	4.0-6.0mm chisel
EK-05	32413	steel marker	blue	4.0-6.0mm chisel

## long nib markers

Ideal for marking in hard to reach spaces like circuit boards, behind fixtures, screw holes, etc. 1.0mm acrylic fiber nib. Printed ruler on the barrel makes measuring convenient.

- polyester fiber nib
- waterproof
- fast drying
- RoHS compliant



marker	item #	description	color	nib
EK-710	47725	long nib marker	black	1.0mm bullet
EK-710	47726	long nib marker	blue	1.0mm bullet





# industrial markers • industrial markers

## grout marker

Keep your tile looking like it's new. Opaque white ink is designed to restore old and discolored grout. 2.0-4.0mm chisel nib provides multiple line widths. Aluminum barrel holds the instant drying, waterproof ink. Non-refillable. Sold in an 18 piece display only.

- polyester fiber tip
- fast drying
- waterproof
- RoHS compliant



marker	item #	description	color	nib
EK-419	47025	grout marker	white	2.0-4.0mm chisel

## garden marker

Keep your garden organized with this UV-resistant marker. UV-resistant ink is designed to withstand the sun's rays without fading and is also suitable for indoor use. Waterproof, quick-dry ink marks clearly on plastic, wood, metal, glass and porcelain. Acrylic fiber nib is perfect for marking all aspects of your garden, from flower pots to vegetable labels.

- polyester fiber nib
- fast drying
- uv-resistant
- RoHS compliant

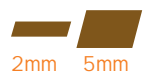


marker	item #	description	color	nib
EK-780	47341	garden marker	black	0.8mm fine

## furniture marker

Make those scratches on your wood furniture virtually disappear! Features a sturdy plastic barrel. Permanent ink is instant drying, waterproof and Xylene free. Available in 8 wood shades.

- polyester fiber tip
- fast drying
- xylene free
- RoHS compliant



marker	item #	description	color	nib
EK-95	47630	furniture marker 4-pack	see below (walnut, maple, mahogany, oak)	2.0-5.0mm chisel
EK-95	47631	furniture marker 4-pack	see below (ash, beech, birch brown, black)	2.0-5.0mm chisel





# industrial markers • industrial markers



## laundry markers

Laundry Marker has permanent ink that dries instantly and marks on a variety of light colored fabrics. Waterproof ink does not feather, run on clothes or fade from repeated washing. Acrylic nib is ideal for marking on fabric.

- polyester fiber nib
- fast drying
- waterproof
- RoHS compliant



0.8mm



marker	item #	description	color	nib
EK-750	47169	laundry marker	black	0.8mm bullet
EK-750	47170	laundry marker	blue	0.8mm bullet
EK-750	47171	laundry marker	red	0.8mm bullet

## fabric markers

Artline Fabric Markers are ideal for marking on a wide variety of dark colored fabrics. It's fast drying ink is formulated to hold up to repeated washings.

- polyester fiber nib
- fast drying
- water and fade resistant
- RoHS compliant



1.2mm

marker	item #	description	color	nib
EKC-1	47177	fabric marker	white	1.2mm bullet

## freezer bag markers

Artline Freezer Bag Markers can write on any frozen package. Each marker has a 1.0mm polyester fiber nib. Durable aluminum barrel holds permanent instant drying, waterproof ink.

- polyester fiber nib
- fast drying
- waterproof
- RoHS compliant



1.0mm



marker	item #	description	color	nib
EK-770	47165	freezer bag marker	black	1.0mm bullet
EK-770	47166	freezer bag marker	blue	1.0mm bullet
EK-770	47167	freezer bag marker	red	1.0mm bullet

## CD-DVD markers

Artline CD-R Markers won't damage data stored on CD's and DVD's. Once dry, the permanent ink won't smudge or smear. Opaque ink is water resistant and fade-proof.

- polyester fiber nib
- fast drying
- waterproof
- RoHS compliant



0.5mm



1.0mm



marker	item #	description	color	nib
EK-883	47172	CD-DVD marker	black	0.5mm bullet
EK-883	47173	CD-DVD marker	blue	0.5mm bullet
EK-884	47175	CD-DVD marker	black	1.0mm bullet
EK-884	47176	CD-DVD marker	blue	1.0mm bullet



# industrial stamps • industrial stamps

Make your mark almost anywhere with the pre-inked industrial stamps from Xstamper®. Our proprietary ink formulation is fast drying\*, permanent and water-resistant when fully cured. Uniquely designed caps are engineered to minimize ink from drying out, extending the functional life of the stamp. These stamps are ideal for marking any slick or hard to mark surface such as metal, glass, plastic, leather, gloss paper, etc. All of these stamps are RoHS compliant.



**F06**

impression size: 6mm (1/4" approx.) diameter



**F06-000** **F06-141** **F06-111**  
white ink



**F11**

impression size: 11mm (1/2" approx.) diameter



**F11-033** **F11-000** **F11-134**  
white ink



**F16**

impression size: 16mm (5/8" approx.) diameter



**F16-135** **F16-115** **F16-162**  
white ink



**F20**

impression size: 20mm (3/4" approx.) diameter



**F20-133** **F20-112** **F20-153**  
white ink



**F30**

impression size: 30mm (1-3/16" approx.) diameter



**F30-000** **F30-033**



**F10**

impression size: 13mm x 42mm  
(1/2" x 1-5/8" approx.)



**F10-141**



**F10-131**



\*Average drying time is about 90-120 seconds but may vary due to atmospheric conditions. White and yellow ink require special care. See your sales rep for details.

# inspection and quality control stamps



These stamps have unique mounts for any unusual marking situations or environments. Personalize with a message, signature, logo and/or artwork. Stamp is pre-inked for an initial 50,000 impressions and is re-inkable. Ergonomic ABS plastic handle is designed for durability. Stamp material is laser engraved to provide a perfect impression every time. Available in red, black, blue, green, purple, orange, light blue, light green, pink, yellow or brown ink. Manufacturer's lifetime guarantee.

## N44

impression size: 9mm (1/4" approx.) diameter



N44-131



N44-133



## N06

impression size: 6mm (1/4" approx.) diameter



N06-111



N06-000



N06-141



## N32

impression size: 16mm (5/8" approx.) diameter



N32-153



N32-162



N32-033



## N30

impression size: 9mm (3/8" approx.) diameter



N30-135



N30-151



N30-133



## N47

impression size: 30mm (1-3/16" approx.) diameter



N47-832



N47-033

## N60

impression size: 13mm (1/2" approx.) diameter



N60-132



N60-000



We recommend using only Xstamper brand refill ink in Xstamper pre-inked stamps. Using any other brand of ink will void the lifetime warranty. Please only refill stamps with the color they were originally manufactured with.

item	description	color
22110	10ml bottle	lt. green
22111	10ml bottle	red
22112	10ml bottle	black
22113	10ml bottle	blue
22114	10ml bottle	green
22115	10ml bottle	purple

item	description	color
22116	10ml bottle	orange
22117	10ml bottle	yellow
22118	10ml bottle	pink
22119	10ml bottle	lt. blue
21111	10ml bottle	brown

# stock extensions • stock extensions



A convenient and adaptable marking solution. Simply connect pieces vertically or horizontally to create a customized alphabetical and/or numeric message. Perfect for use in hard to reach locations. 3 different font sizes are available. Xtensions are compatible with Artline hi-seal stamp pads. Please contact your sales rep for individual letters, numbers and customized kits.



13 pt.  
**1 2 3**

19 pt.  
**1 2 3**

33 pt.  
**1 2 3**

item	description	point size
04000	numeric set	13 pt.
04001	alpha set	13 pt.
04004	159 pc. kit	13 pt.
04100	numeric set	19 pt.
04101	alpha set	19 pt.
04104	159 pc. kit	19 pt.
04200	numeric set	33 pt.
04201	alpha set	33 pt.
04204	159 pc. kit	33 pt.

numeric set - 17 pieces	
char	0 1 2 3 4 5 6 7 8 9 \$ # . , -
qty	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2

alpha set - 36 pieces	
char	A B C D E F G H I J K L M N O P Q R
qty	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
char	S T U V W X Y Z - , . ' ( ) : / & →
qty	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

159 piece set	
char	A B C D E F G H I J K L M N O P Q R
qty	5 4 5 4 6 4 4 4 5 2 2 5 3 5 5 4 2 5
char	S T U V W X Y Z - , . ' ( ) : / & →
qty	5 5 3 2 3 2 3 2 3 3 4 2 2 2 2 2 2 2
char	0 1 2 3 4 5 6 7 8 9 \$ #
qty	3 3 3 3 3 3 3 3 3 3 3 3



# industrial stamp applications and performance

## industrial ink performance

surface	results
a.b.s.	excellent
acrylic board	excellent
aluminum	excellent
art paper	excellent
brass	excellent
cellophane	excellent
ceramic	good
coated paper	good
construction paper	excellent
corrugated paper	excellent
cotton cloth	excellent
general painted surface	excellent
glass	good
hard tracing paper	good
hard p.v.c.	good
leather	good
letter paper	good
melamine coated board	good
photographic paper	excellent
plywood	good
polyester film	excellent
polyethylene film	fair
polypropylene	good
rubber	fair
soft p.v.c.	good
stainless steel	excellent
styrofoam	good
synthetic fabric	good
tracing paper	good

## STG industrial refill ink

• RoHS compliant

Xstamper industrial refill ink cannot ship by air.

item	size	dry time	color
24311	20ml	3-5 mins	red
24312	20ml	3-5 mins	black
24313	20ml	3-5 mins	blue
24314	20ml	3-5 mins	green
24315	20ml	3-5 mins	purple
24317	20ml	1.5-2 mins	white
24318	20ml	3-5 mins	yellow
24329	20ml	N/A	solvent



To maintain optimal performance, use only Xstamper industrial ink.

## STSG industrial refill ink

• RoHS compliant

Xstamper industrial refill ink cannot ship by air.

item	size	dry time	color
24211	20ml	1.5-2 mins	red
24212	20ml	1.5-2 mins	black
24213	20ml	1.5-2 mins	blue
24214	20ml	1.5-2 mins	green
24215	20ml	1.5-2 mins	purple
24217	20ml	40-50 secs	white
24218	20ml	1.5-2 mins	yellow
24219	20ml	N/A	solvent

larger stg and stsg refill ink sizes available on page 14.



## re-inking industrial stamps



**F06**  
**F11**  
**F16**  
**F20**

1. Remove cap and place face down.
2. Hold stamp handle firmly and pull out die holder from handle.
3. Place die holder on top of removed cap with impression die facing down. Hold die firmly and remove top plug.
4. Place one drop of ink into the F06 opening and add 5 drops into the F11 opening.



**F30**

1. Unscrew cap and hold handle vertically. Use bottom of cap to remove die holder. Insert bottom of cap into die holder and turn handle counter clockwise to remove die holder.
2. Place 25 drops of ink into the opening.



**F10**

1. Remove the holder and take off the handle. Place 10 drops of ink into the openings.



# industrial refill ink and stamp pads



## hi-seal 540

- 20 second dry time
- highly resistant to most solvents
- perfect for marking parts and components

item	size	color
------	------	-------

### ink pads

881471	#2	red
881472	#2	black
881473	#2	blue
881474	#2	green
881476	#2	orange
881477	#2	white
881478	#2	yellow
882471	#3	red
882472	#3	black
882473	#3	blue
882474	#3	green
882476	#3	orange
882477	#3	white
882478	#3	yellow
883471	#4	red
883472	#4	black
883473	#4	blue
883474	#4	green
883476	#4	orange
883477	#4	white
883478	#4	yellow

### refill ink

25471	2oz.	red
25472	2oz.	black
25473	2oz.	blue
25474	2oz.	green
25476	2oz.	orange
25477	2oz.	white
25478	2oz.	yellow
25871	4oz.	red
25872	4oz.	black
25873	4oz.	blue
25874	4oz.	green
25876	4oz.	orange
25877	4oz.	white
25878	4oz.	yellow

## hi-seal 470

- invisible ink for skin
- glows yellow under uv (black) light
- dries in seconds

item	size	color
------	------	-------

### ink pads

25001	#2	blue (uv)
25010	#3	blue (uv)
25021	#4	blue (uv)

Xstamper industrial refill ink cannot ship by air.



under natural light



under uv (black) light

item	size	color
------	------	-------

### refill ink

25031	2oz	blue (uv)
25041	4oz	blue (uv)

## hi-seal 480

- invisible ink for non-porous industrial surfaces
- glows yellow under uv (black) light
- dries in 30 seconds

item	size	color
------	------	-------

### ink pads

25002	#2	blue (uv)
25011	#3	blue (uv)
25022	#4	blue (uv)

Xstamper industrial refill ink cannot ship by air.



under natural light



under uv (black) light

item	size	color
------	------	-------

### refill ink

25032	2oz	blue (uv)
25042	4oz	blue (uv)

## STG industrial stamp pad ink

- RoHS compliant

Xstamper industrial refill ink cannot ship by air.

item	size	dry time	color
24321	60ml	3-5 mins	red
24322	60ml	3-5 mins	black
24323	60ml	3-5 mins	blue
24324	60ml	3-5 mins	green
24325	60ml	3-5 mins	purple
24327	60ml	1.5-2 mins	white
24328	60ml	3-5 mins	yellow
24330	60ml	N/A	solvent

## STSG industrial stamp pad ink

- RoHS compliant

Xstamper industrial refill ink cannot ship by air.

item	size	dry time	color
24221	60ml	1.5-2 mins	red
24222	60ml	1.5-2 mins	black
24223	60ml	1.5-2 mins	blue
24224	60ml	1.5-2 mins	green
24225	60ml	1.5-2 mins	purple
24227	60ml	40-50 secs	white
24228	60ml	1.5-2 mins	yellow
24229	60ml	N/A	solvent

## dry stamp pads

- fine textured cotton surface
- air-tight lock system
- can be filled with any Artline® industrial ink

item	size	color	ink
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88015	#2	ships dry	
88025	#3	ships dry	
88035	#4	ships dry	



# Industrial refill ink and stamp pads



Artline Hi-Seal industrial inks are formulated to perform under the harshest conditions encountered in today's manufacturing world. Whether you need it to stick to a glossy, non-porous surface, be waterproof, mark food products or glow under a UV light source, Artline has you covered. Our industrial stamp pads use an air-tight lock to ensure a long life for the inking surface. They are available in three convenient sizes.



#2 2-1/2" x 3-3/4"



#3 2-7/8" x 4-1/2"



#4 4" x 5-7/8"

## hi-seal 430

- 20 second dry time
- perfect for use in self-inking stamps
- for use on all non-porous surfaces

item	size	color
<b>ink pads</b>		
881431	#2	red
881432	#2	black
881433	#2	blue
881434	#2	green
881435	#2	purple
881437	#2	white
881438	#2	yellow
882431	#3	red
882432	#3	black
882433	#3	blue
882434	#3	green
882435	#3	purple
882437	#3	white
882438	#3	yellow
883431	#4	red
883432	#4	black
883433	#4	blue
883434	#4	green
883435	#4	purple
883437	#4	white
883438	#4	yellow

### refill ink

25431	2oz.	red
25432	2oz.	black
25433	2oz.	blue
25434	2oz.	green
25435	2oz.	purple
25437	2oz.	white
25438	2oz.	yellow
25831	4oz.	red
25832	4oz.	black
25833	4oz.	blue
25834	4oz.	green
25835	4oz.	purple
25837	4oz.	white
25838	4oz.	yellow

## hi-seal 450

- 45 second dry time
- USDA approved and perfect for food packaging
- waterproof and perfect for extreme conditions

item	size	color
<b>ink pads</b>		
881451	#2	red
881452	#2	black
881453	#2	blue
881454	#2	green
881455	#2	purple
881457	#2	white
881458	#2	yellow
882451	#3	red
882452	#3	black
882453	#3	blue
882454	#3	green
882455	#3	purple
882457	#3	white
882458	#3	yellow
883451	#4	red
883452	#4	black
883453	#4	blue
883454	#4	green
883455	#4	purple
883457	#4	white
883458	#4	yellow

### refill ink

25451	2oz.	red
25452	2oz.	black
25453	2oz.	blue
25454	2oz.	green
25455	2oz.	purple
25457	2oz.	white
25458	2oz.	yellow
25851	4oz.	red
25852	4oz.	black
25853	4oz.	blue
25854	4oz.	green
25855	4oz.	purple
25857	4oz.	white
25858	4oz.	yellow

## hi-seal 520

- 10 second dry time
- waterproof and resistant to mild solvents
- for use on all non-porous surfaces

item	size	color
<b>ink pads</b>		
881461	#2	red
881462	#2	black
881463	#2	blue
881464	#2	green
881466	#2	orange
881467	#2	white
881468	#2	yellow
882461	#3	red
882462	#3	black
882463	#3	blue
882464	#3	green
882466	#3	orange
882467	#3	white
882468	#3	yellow
883461	#4	red
883462	#4	black
883463	#4	blue
883464	#4	green
883466	#4	orange
883467	#4	white
883468	#4	yellow

### refill ink

25461	2oz.	red
25462	2oz.	black
25463	2oz.	blue
25464	2oz.	green
25466	2oz.	orange
25467	2oz.	white
25468	2oz.	yellow
25861	4oz.	red
25862	4oz.	black
25863	4oz.	blue
25864	4oz.	green
25866	4oz.	orange
25867	4oz.	white
25868	4oz.	yellow



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